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org. The other is Milling Machine Bridgeport JHead Blue All collets and drill chucks are on the workbench adjacent to the mill Use the blue mill if you need a Ylock. Vandykee 0108, 17 December 2010 EST Vandykee 1237, 6 January 2011 EST. This information will allow me to ask more correct and understandable questions of this forum. Thank you all. Is there or Are there You cant have both. Many operators manuals are available for downloading. Many operators manuals are available for downloading. And Yes I have done several searches and have not found what I need. Thats why

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I borrowed that pin from another BP we have in the shop and stuck it in and the gear changer is now working. Do you know if I can relocate a new hole and tap it or will I have to buy a new part. Thank you again for the help, Fredd. Yes is the answer as long as two new tapped holes are 180 degrees apart and placed at the same held distance. The small keeper setscrew is optional but I recommend unless red Loctite is used, requires heat for removal. It would be possible to make new pins with threads for an interference fit. Since time was money it was cheaper to stock parts and install new ones. The bearing sleeve should have a good sliding fit in the bore of the upper housing. Check for burrs. If the bore or sleeve are tight one or the other may be out of round. Installing the bearings back into the sleeve may help. Lubrication can be a light motor bearing grease. A face spanner is a handy tool as the same holes for top bearing retainer clock spring plate spindle nose. If the holes in the bearing retainer are shot just drill new ones. John Dont over tighten. Might try one of these, very useful. It was a big help. Would you happen to know any sites for parts or repair for a BP Series 1 BOSS 5 CNC Call Keith at Versitech, he might have some parts. 9513710900 Jon Practical Machinist is the easiest way to learn new techniques, get answers quickly and discuss common challenges with your peers. Register for the worlds largest manufacturing technology forum for free today to stay in the know. Learn more about us. All rights reserved. Register today. To learn more, please refer to the cookie policy. Well bring you the most relevant peertopeer conversations happening in the trade and tips and tricks to help you get the job done. You may unsubscribe at any time. Generally one must be a member of a group to access the files sections, but it is easy to register for free membership. The original manual is a 40 pager or thereabouts.

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Parts lists and exploded views cover the dovetail ram mill, M, J, 2J, and E heads, and the 6F longitudinal power feed. Here they are, front and back It covers installation, lubrication, operation, and maintenance of the dovetail ram mill, the M, J, 2J2, and E heads, and the Heidenhain DRO. It also has parts lists with exploded views. Page 100 seems to be bad, but everything else is OK. It includes parts lists and sectional drawings of the dovetail ram mill, and the J, M, E, T, and R heads. It is undated but appears to be from somewhere around 195355. The individual pages give brief descriptions of the E head, the M, E, and 4J heads, shaper tools and boring heads, two pages of E head maintenance, exploded view of the E head, parts list for the E head, sectional drawing of the E head, and another parts list for the E head. Learn more opens in a new window or tab This amount is subject to change until you make payment. For additional information, see the Global Shipping Programme terms and conditions opens in a new window or tab This amount is subject to change

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